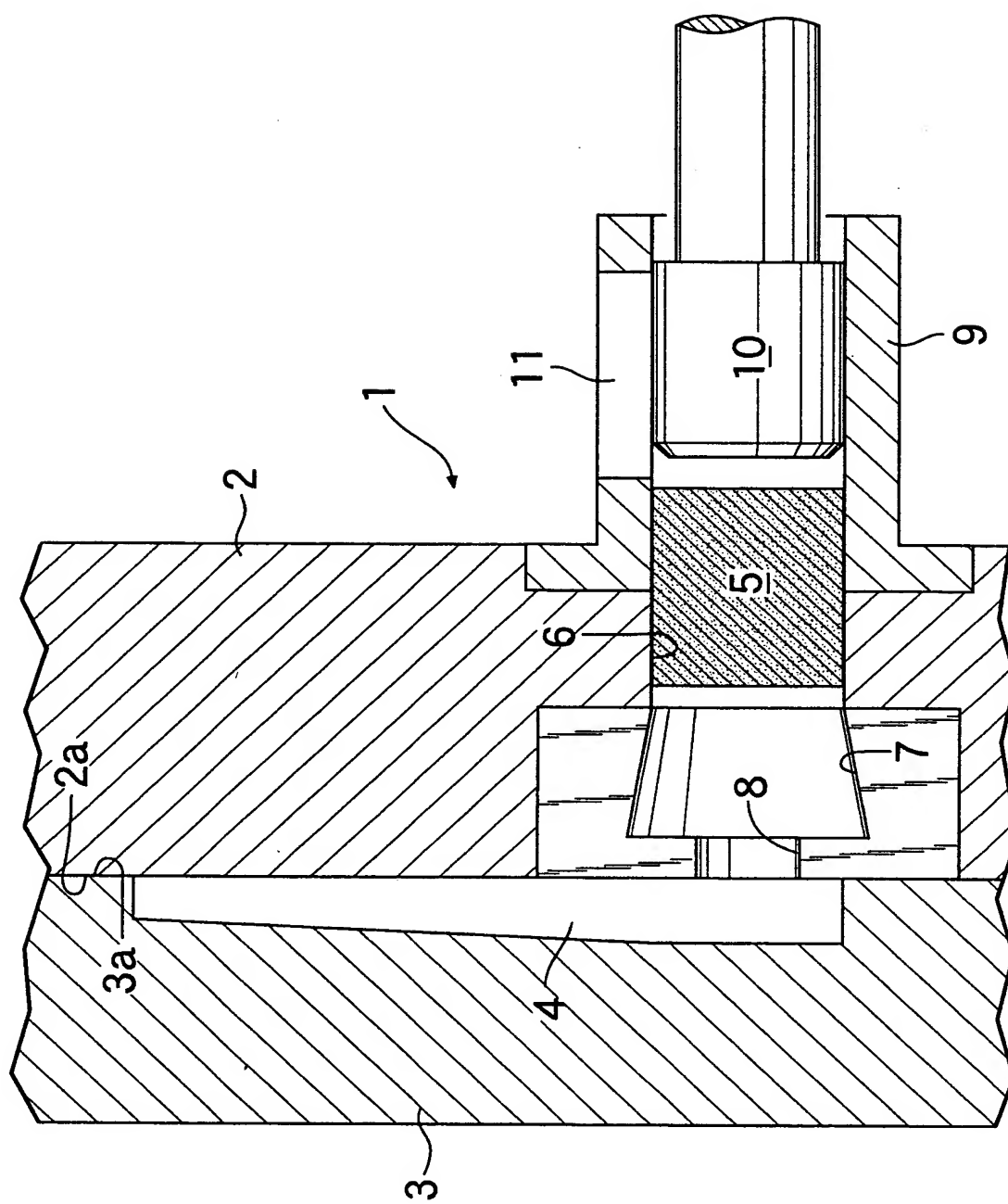


FIG. 1



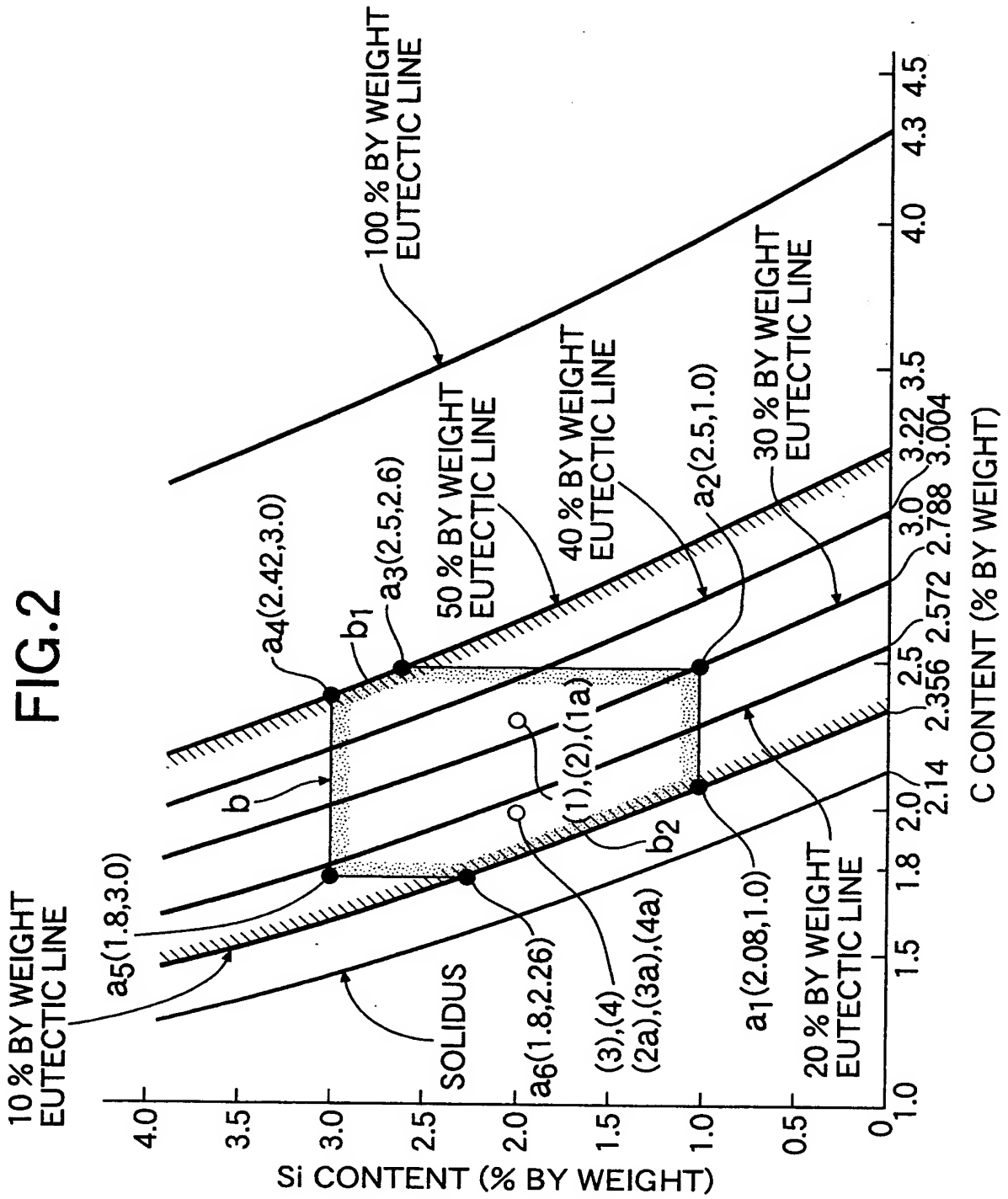


FIG.3

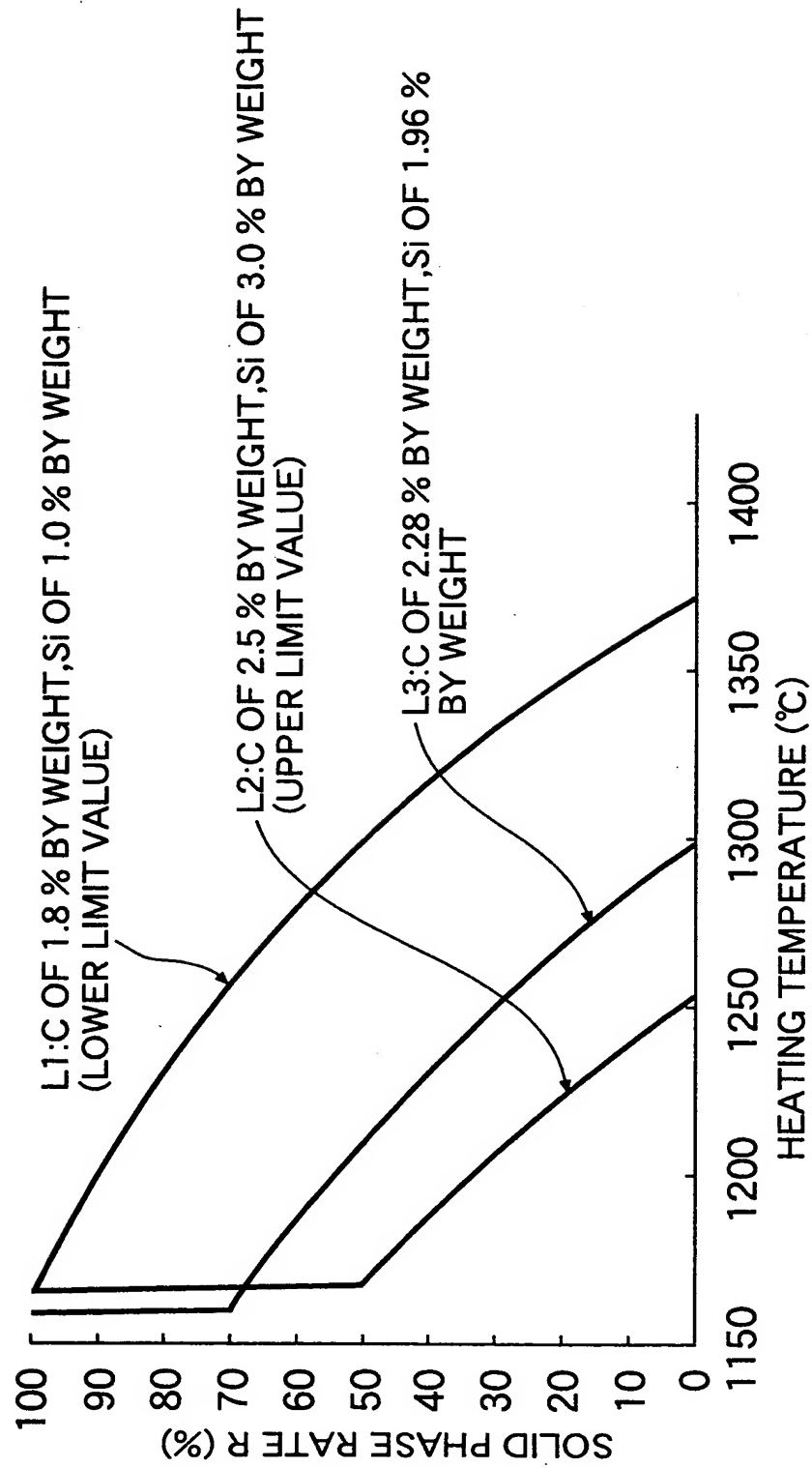


FIG. 4

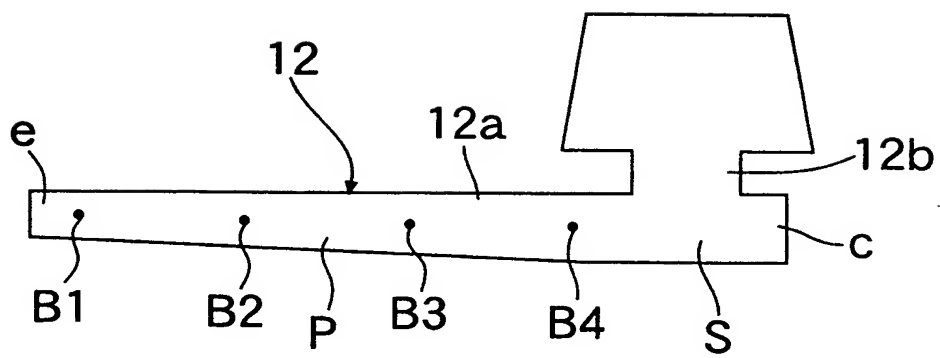
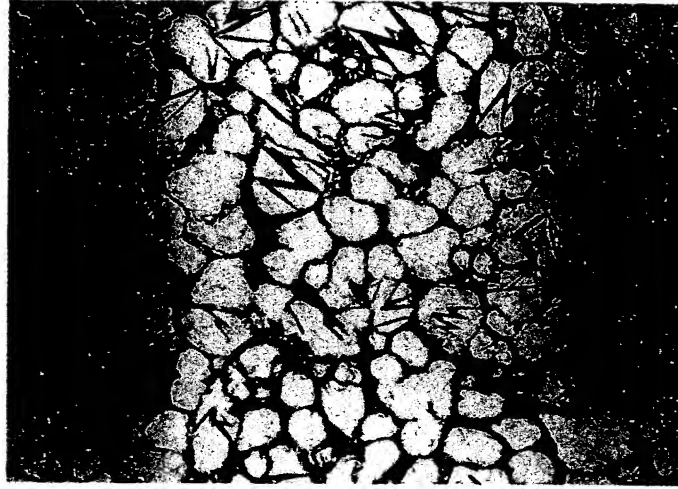


FIG.5A

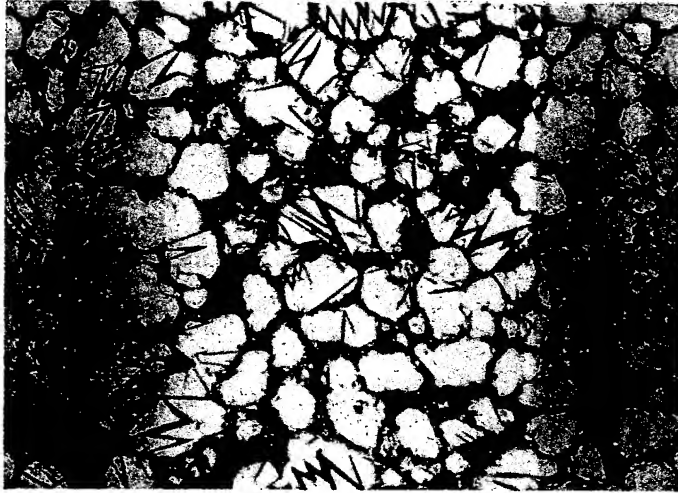
TIP END PORTION B1
OF EXAMPLE (1) OF
CAST PRODUCT



100μm

FIG.5B

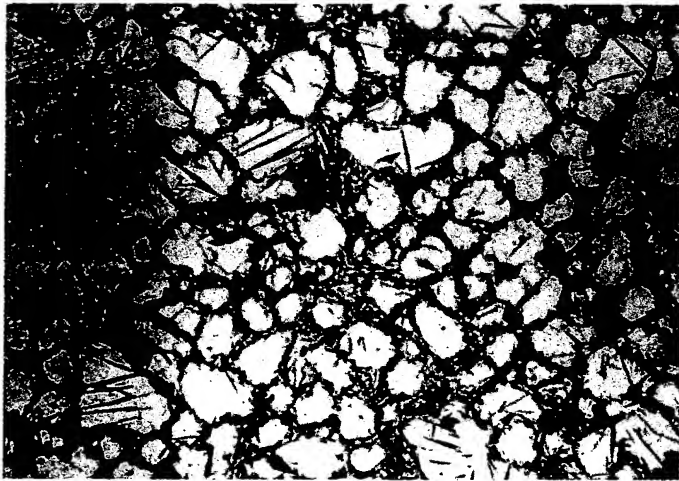
INTERMEDIATE PORTION
B2 OF EXAMPLE (1) OF
CAST PRODUCT



100μm

FIG.5C

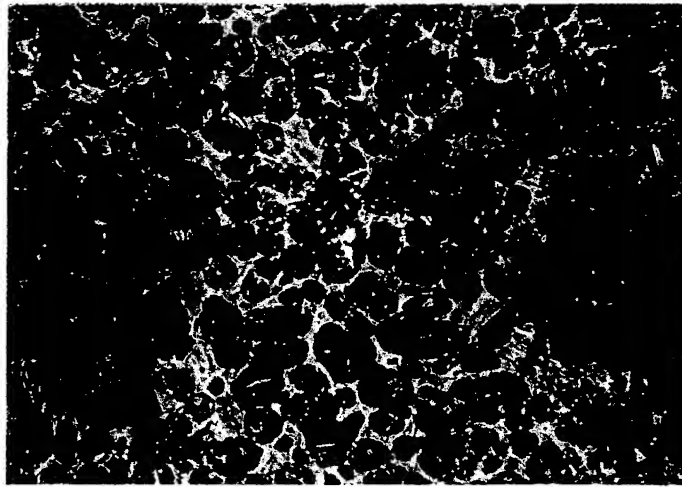
BASE END PORTION B3
OF EXAMPLE (1) OF
CAST PRODUCT



100μm

FIG.6C

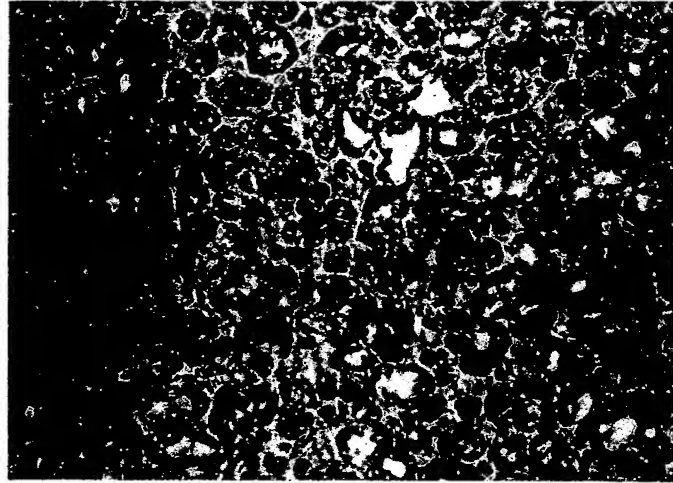
BASE END PORTION B3
OF EXAMPLE (1a) OF
CAST PRODUCT



100μm

FIG.6B

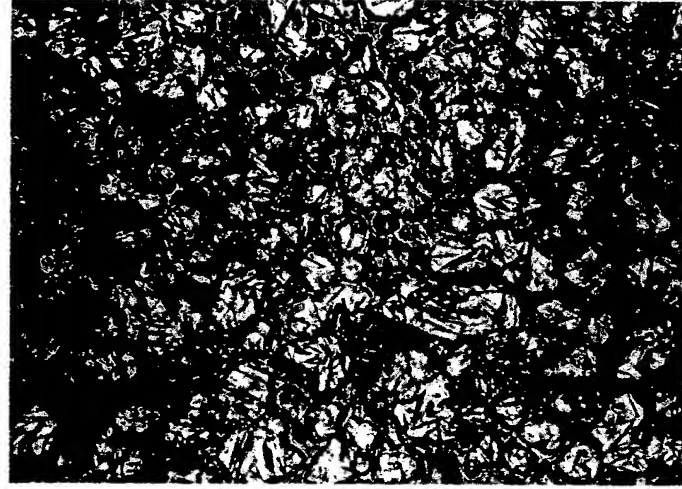
INTERMEDIATE PORTION
B2 OF EXAMPLE (1a) OF
CAST PRODUCT



100μm

FIG.6A

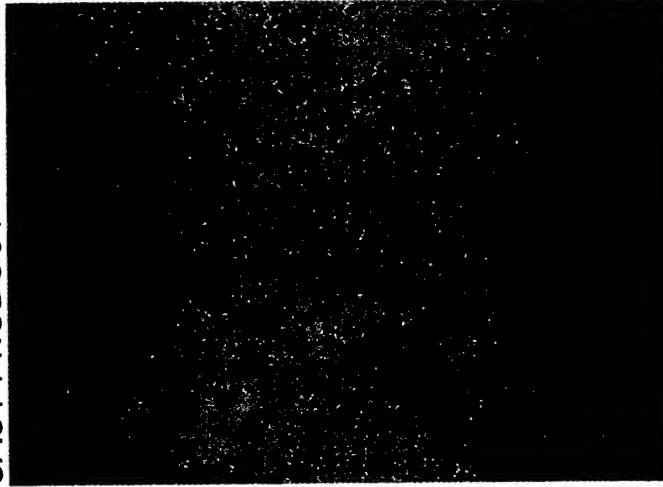
TIP END PORTION B1
OF EXAMPLE (1a) OF
CAST PRODUCT



100μm

FIG.7A

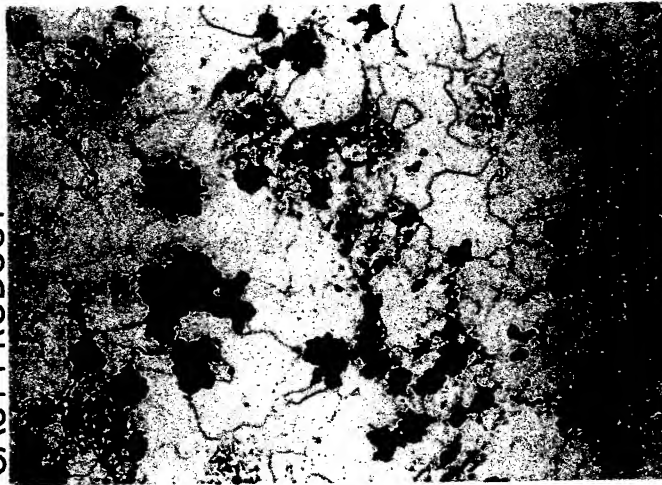
BASE END PORTION B3
OF EXAMPLE (1) OF
CAST PRODUCT



25μm

FIG.7B

BASE END PORTION B3
OF EXAMPLE (1a) OF
CAST PRODUCT



25μm

FIG. 8B

BASE END PORTION B3
OF EXAMPLE (1a) OF
CAST PRODUCT

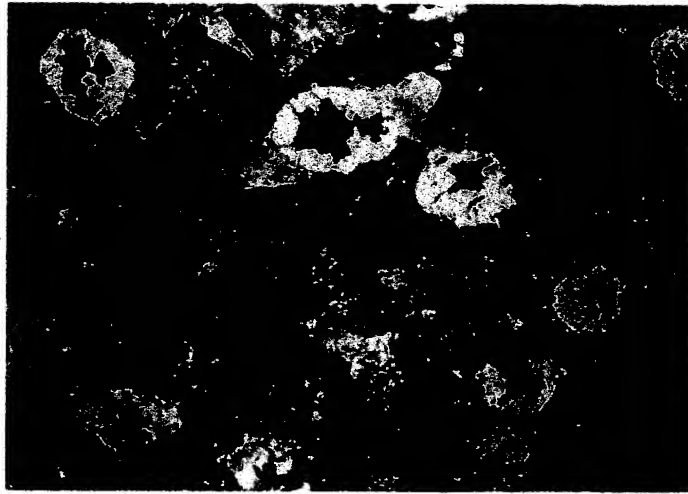


FIG. 8A

BASE END PORTION B3
OF EXAMPLE (1) OF
CAST PRODUCT

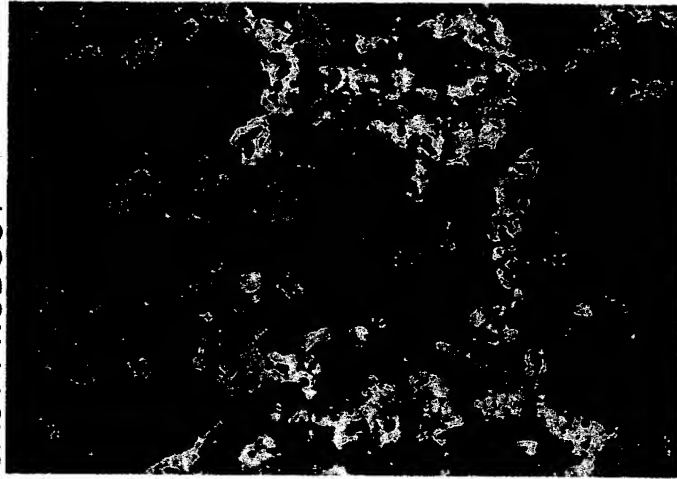
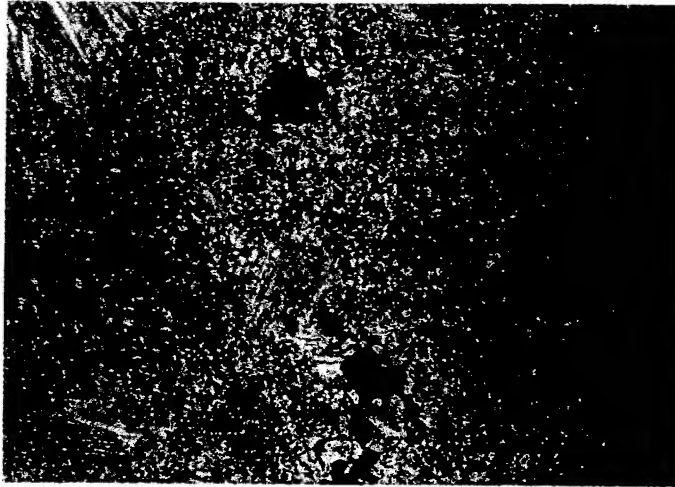


FIG.9B

BASE END PORTION B3
OF EXAMPLE (1a) OF
CAST PRODUCT



25 μm

FIG.9A

BASE END PORTION B3
OF EXAMPLE (1) OF
CAST PRODUCT



25 μm

FIG.10

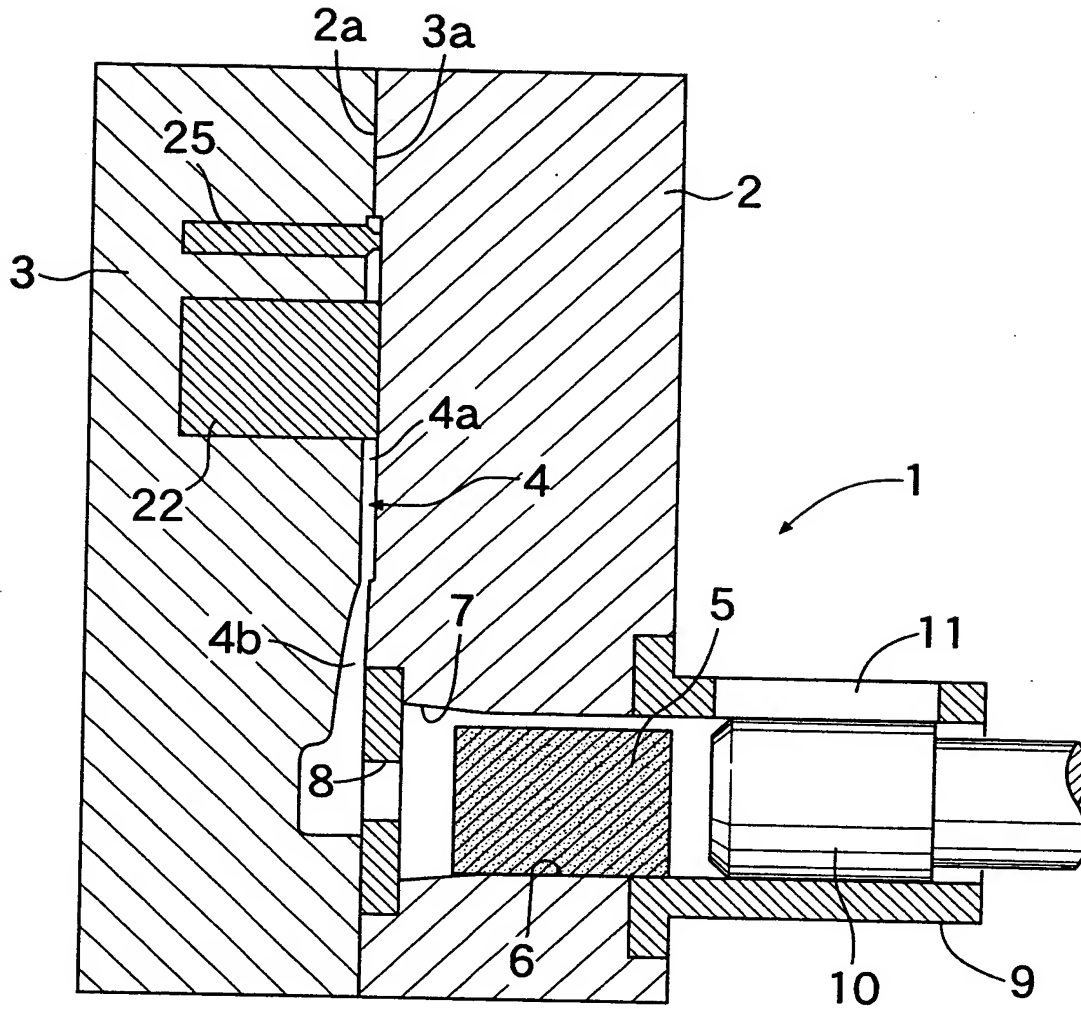
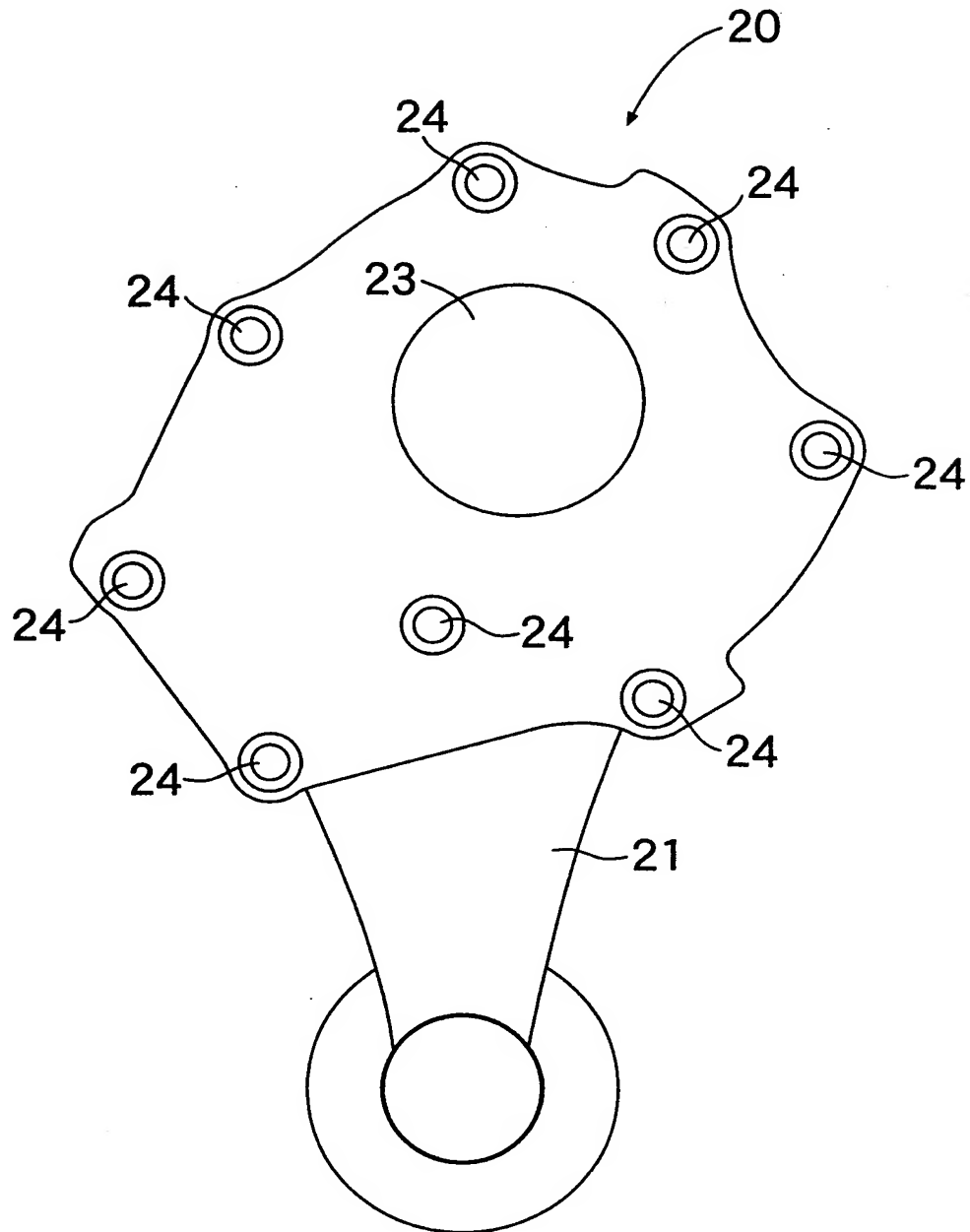


FIG.11



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FIG.12



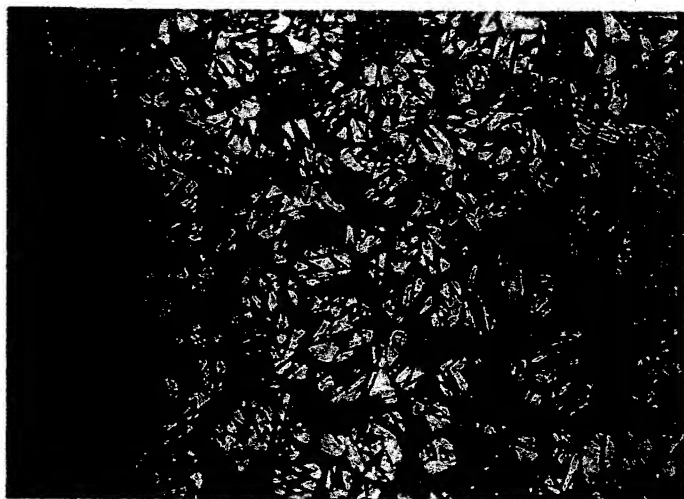
FIG.13



FIG.14

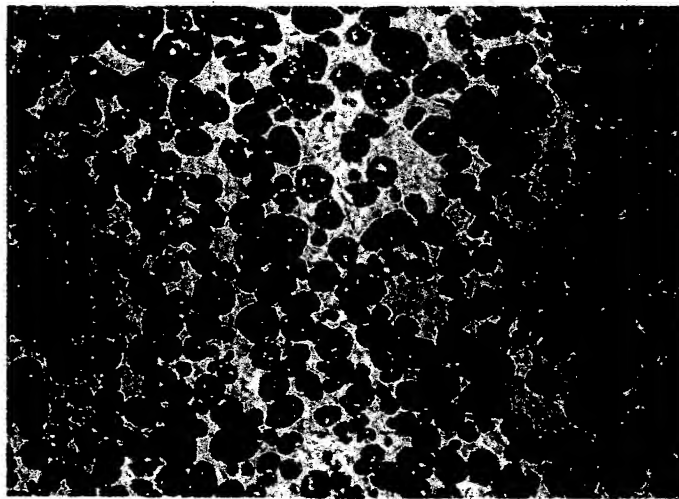


FIG.15



100 μ m

FIG.16



100 μ m

FIG.17

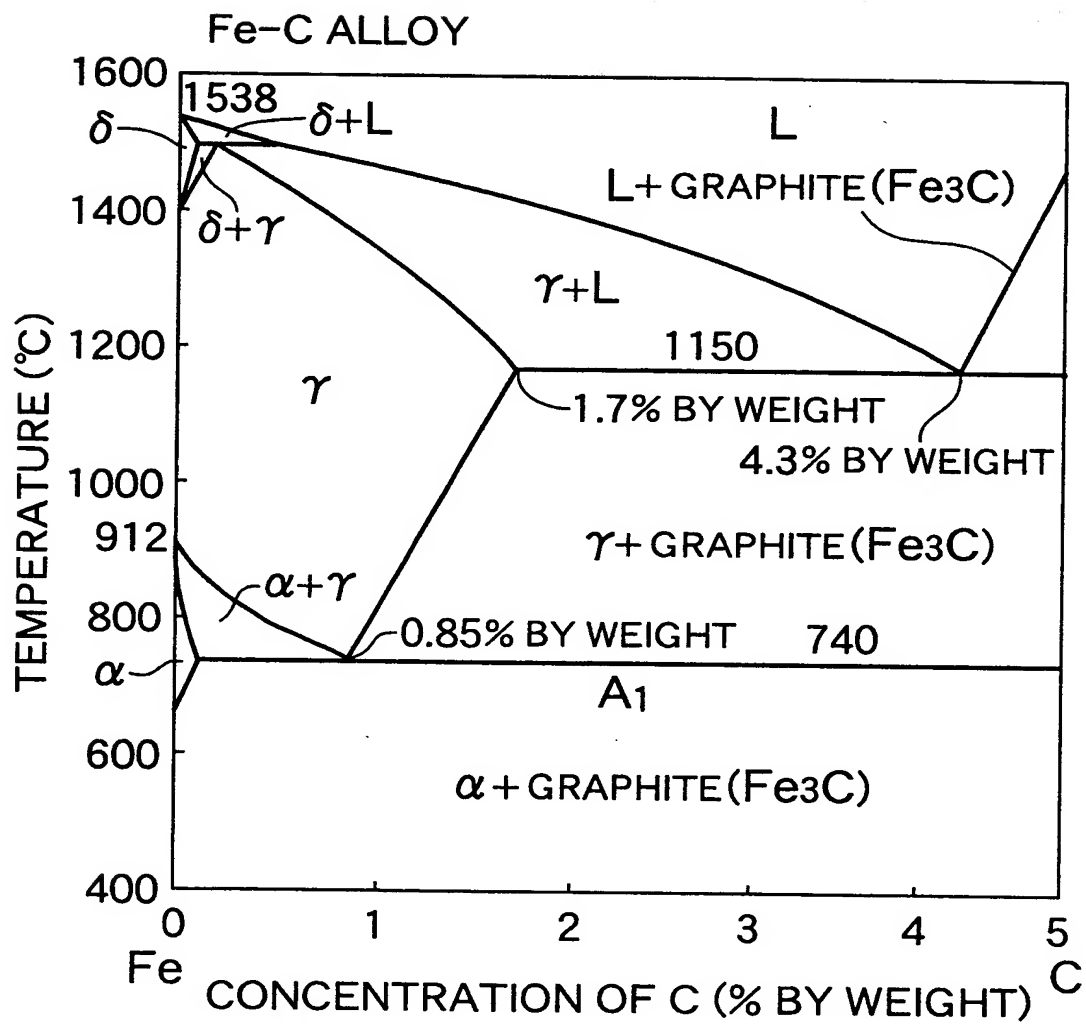


FIG.18

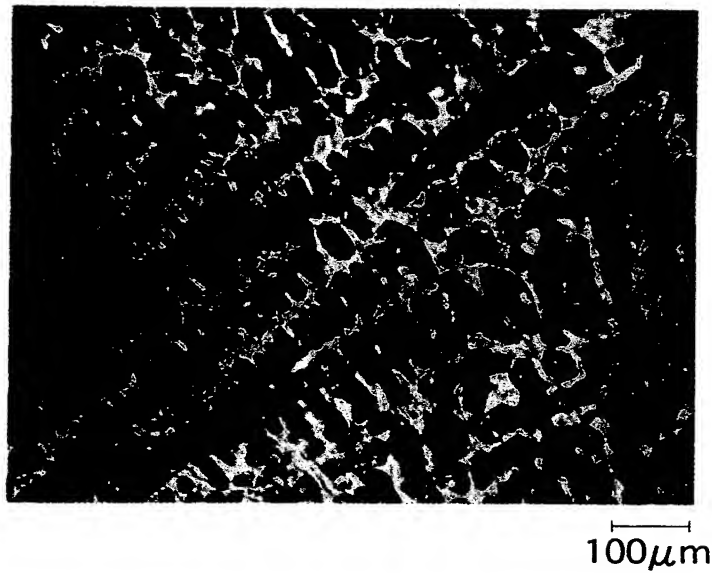
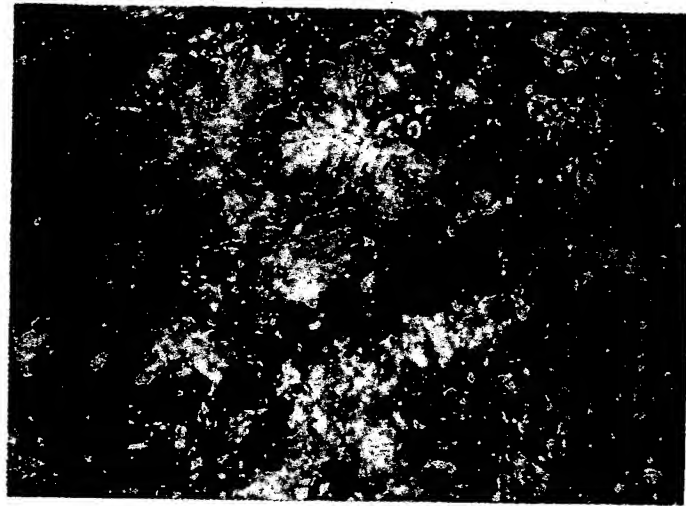


FIG.19



100 μ m

FIG.20

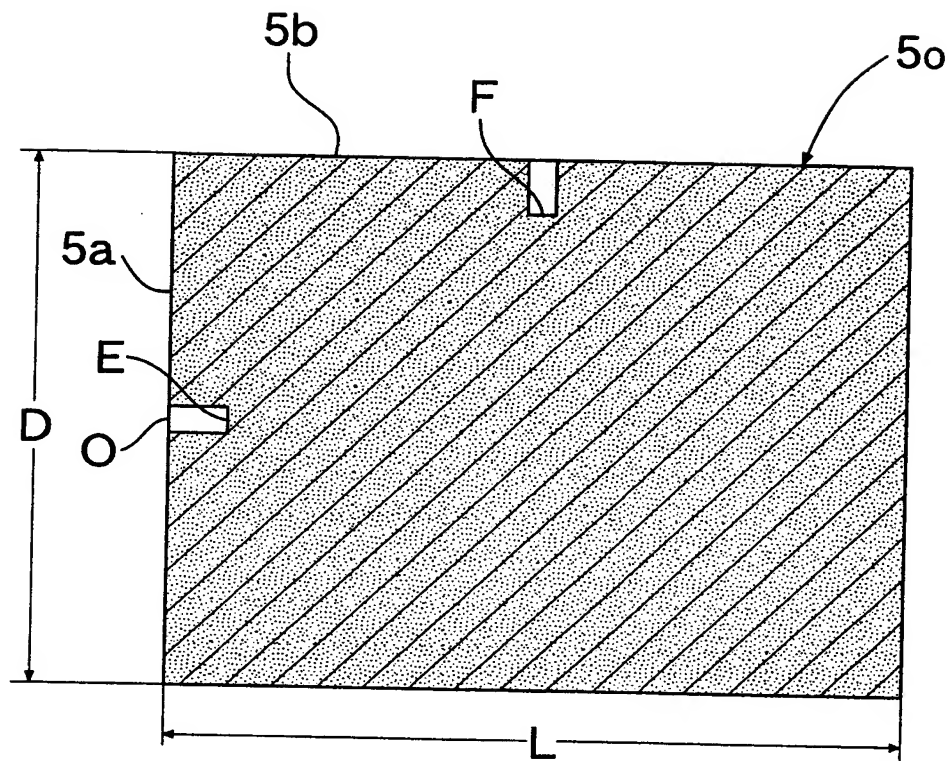


FIG.21

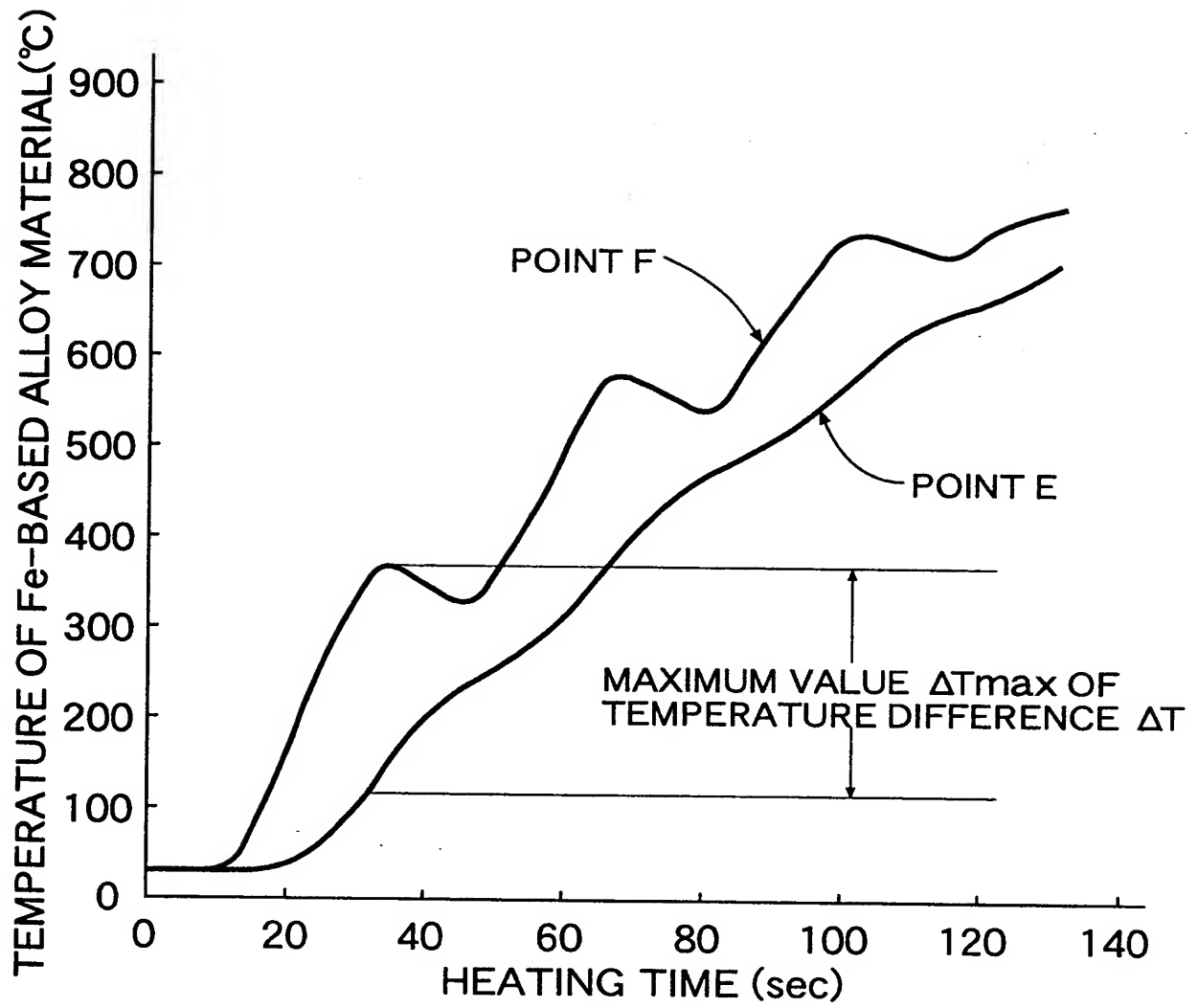


FIG.22

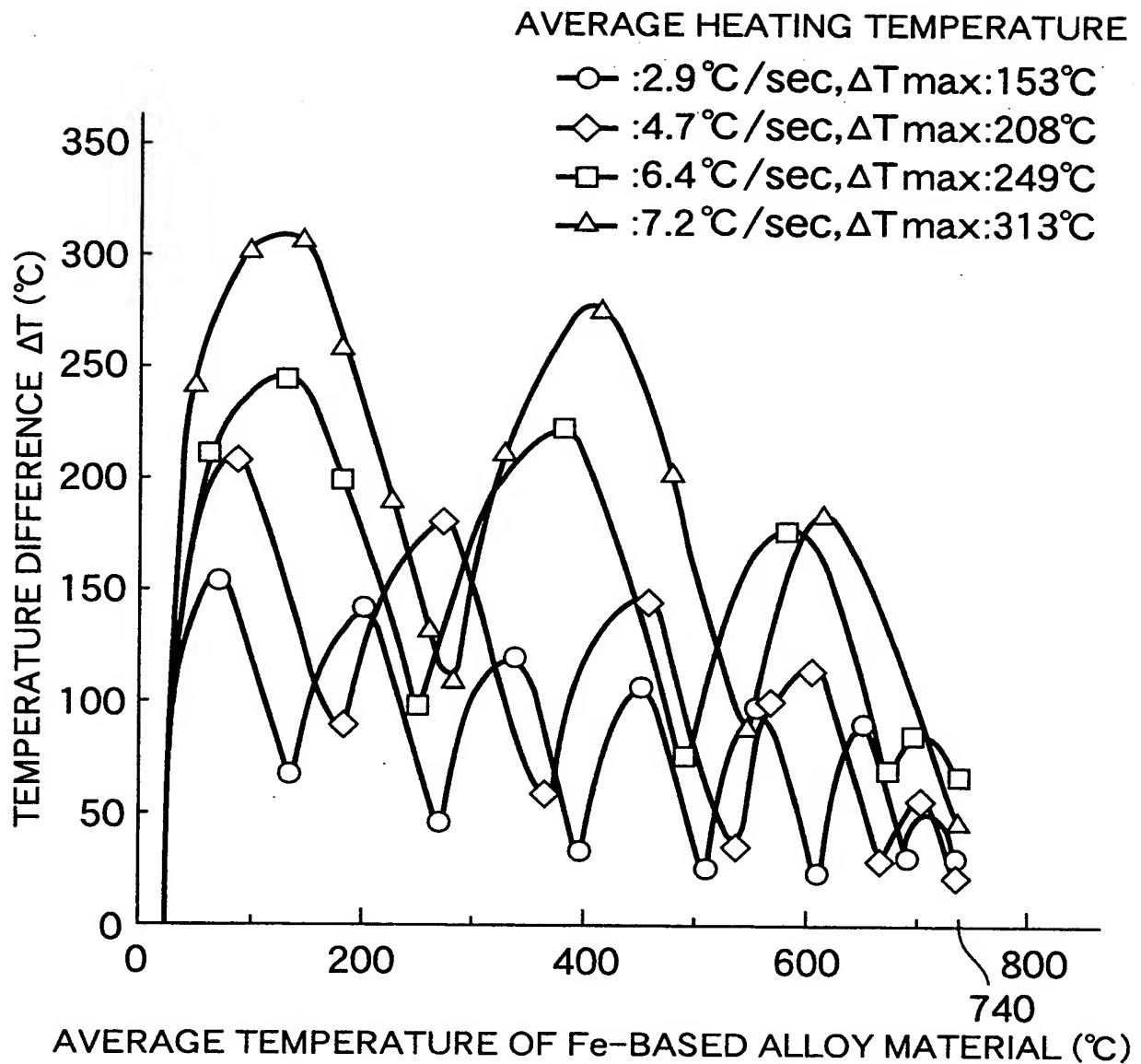


FIG.23

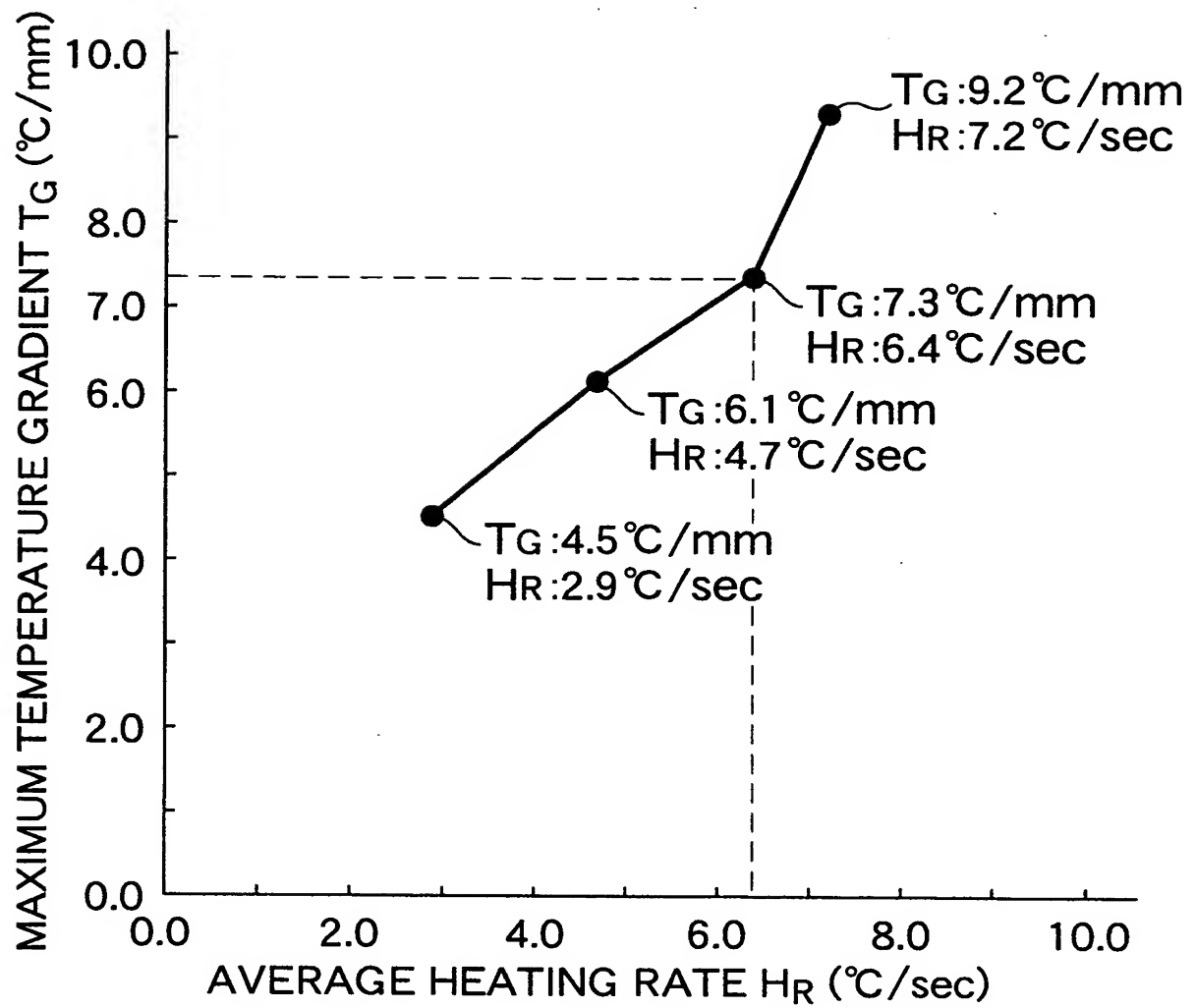


FIG.24

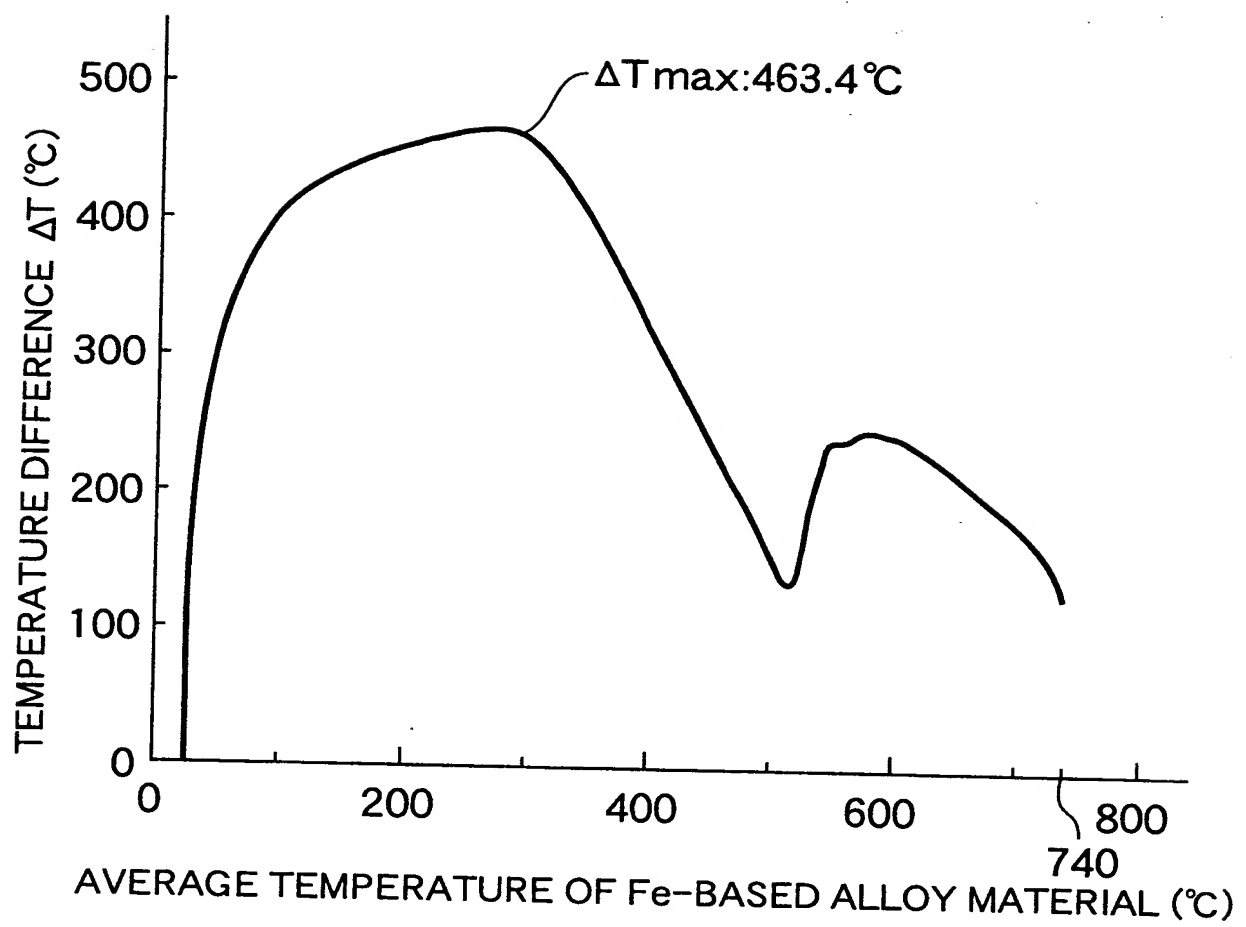


FIG.25

